



Minimum Breaking Force Factor

K = 0,295

Nominal Length Mass Factor

W = 0,346

Diameter	kg/100M	1770		1960		1570 (AISI)	
		kN	Kg	kN	Kg	kN	Kg
6,0	12,46	18,80	1.916	20,80	2.122	16,70	1.700
7,0	16,95	25,60	2.608	28,30	2.888	22,70	2.313
8,0	22,14	33,40	3.406	37,00	3.772	29,60	3.022
10,0	34,60	52,20	5.323	57,80	5.894	46,30	4.721
11,0	41,87	63,20	6.440	70,00	7.132	56,00	5.713
12,0	49,82	75,20	7.665	83,30	8.487	66,70	6.799
13,0	58,47	88,20	8.995	97,70	9.961	78,30	7.979
14,0	67,82	102,30	10.432	113,30	11.552	90,80	9.254
16,0	88,58	133,70	13.626	148,00	15.089	118,60	12.086
18,0	112,10	169,00	17.245	187,00	19.097	150,00	15.297
20,0	138,40	209,00	21.291	231,00	23.576	185,00	18.885
22,0	167,46	253,00	25.762	280,00	28.527	224,00	22.851
24,0	199,30	301,00	30.658	333,00	33.949	267,00	27.194
26,0	233,90	353,00	35.981	391,00	39.843	313,00	31.915
28,0	271,26	409,00	41.729	453,00	46.209	363,00	37.014
30,0	311,40	470,00	47.904	520,00	53.046	417,00	42.491
32,0	354,30	535,00	54.504	592,00	60.354	474,00	48.345
34,0	399,98	604,00	61.530	668,00	68.134	535,00	54.577
36,0	448,42	677,00	68.981	749,00	76.386	600,00	61.187
38,0	499,62	754,00	76.859	835,00	85.109	669,00	68.174
40,0	553,60	835,00	85.162	925,00	94.304	741,00	75.539
42,0	610,34	921,00	93.891	1.020,00	103.970	817,00	83.282
44,0	669,86	1.011,00	103.046	1.119,00	114.108	897,00	91.402
46,0	732,14	1.105,00	112.627	1.223,00	124.717	980,00	99.901
48,0	797,18	1.203,00	122.633	1.332,00	135.797	1.067,00	108.777
50,0	865,00	1.305,00	133.066	1.446,00	147.350	1.158,00	118.030
52,0	935,58	1.412,00	143.924	1.563,00	159.373	1.252,00	127.661